



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2905-101-00
Job Sheet 190110



Part No: RBEL135M-2905-101-00

Job Qty: 1 pcs

Part Name: Hydraulic Pump Drive Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 2/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/15/19		0.00	1.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	2/15/19		0.00	0.00	QC 5 - 10		DAS 58 9-89 FEB 14 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	2/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S153464



Part: RBEL135M-2905-101-00

Job No: 190110

Serial No/Batch: S153464

Revision: 9

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/14/19

		Packaging 3 - 7 - B4B							
		Packaging 3 - 8 - B4B							
		Packaging 3 - 9 - B4B							
		Packaging 3 - 10 - B4B	MCC						
		Packaging 3 - 11 - B4B							
		Packaging 3 - 12 - B4B							
		Packaging 3 - 13 - B4B							
		Packaging 3 - 14 - B4B							
		Packaging 3 - 15 - B4B							
		Packaging 3 - 16 - B4B							
		Packaging 3 - 17 - B4B							
		Packaging 3 - 18 - B4B							
		Packaging 3 - 19 - B4B							
		Packaging 3 - 20 - B4B							
		Packaging 3 - 21 - B4B							
		Packaging 3 - 22 - B4B							
		Packaging 3 - 23 - B4B							
		Packaging 3 - 24 - B4B							
		Packaging 3 - 25 - B4B							
		Packaging 3 - 26 - B4B							
		Packaging 3 - 27 - B4B							
		Packaging 3 - 28 - B4B							
		Packaging 3 - 29 - B4B							
		Packaging 3 - 30 - B4B							
		Packaging 3 - 31 - B4B							
		Packaging 3 - 32 - B4B							
		Packaging 3 - 33 - B4B							
		Packaging 3 - 34 - B4B							
		Packaging 3 - 35 - B4B							
		Packaging 3 - 36 - B4B							
		140	QC 21 - FG	1 pcs	2/15/19	0.00 0.00	QC 21 - FG - 21	DAS	FEB 14 2019
							QC 21 - FG - 70	21	
							QC 21 - SA - 53	3-53	

Part Op 110 - 1-Assemble as per DWG.
 Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O)
 130 - Identify as per dwg & Stock Location: _____
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5972K289	Bearing	2 Ea (2 ea)	110-Small Fab - 1	5124953
5N16DD1	Threaded Knob	2 Ea (2 ea)	110-Small Fab - 1	5128742
6117-33	Small Angle Grinder Motor	1 Ea (1 ea)	110-Small Fab - 1	5126570
90967A210	External Snap Ring Ø17mm	1 Ea (1 ea)	110-Small Fab - 1	5118214
91166A250	Flat Washer ØM6	13 Ea (13 ea)	110-Small Fab - 1	5077697
91166A270	Washer, M8	1 Ea (1 ea)	110-Small Fab - 1	5091267
91280A322	Flat Head Machine Screw	10 Ea (10 ea)	110-Small Fab - 1	5126983
91280A534	Hex Head Cap Screw	1 Ea (1 ea)	110-Small Fab - 1	5127954
91292A441	Socket Head Cap Screw	3 Ea (3 ea)	110-Small Fab - 1	5124958
91420A218	Flat Head Machine Screw	2 Ea (2 ea)	110-Small Fab - 1	5124956
91420A220	Flat Head Machine Screw	2 Ea (2 ea)	110-Small Fab - 1	5124846
91420A430	Flat Head Machine Screw	2 Ea (2 ea)	110-Small Fab - 1	5124848
91585A010	Dowel Pin	2 Ea (2 ea)	110-Small Fab - 1	5124957
NAS1149F1063P	Washer	1 Ea (1 ea)	110-Small Fab - 1	5067037
RBEL135M-2905-101-01	Case	1 pcs (1 ea)	110-Small Fab - 1	5145196
RBEL135M-2905-101-03	Bottom Cover	1 pcs (1 ea)	110-Small Fab - 1	5145570
RBEL135M-2905-101-05	Top Cover	1 pcs (1 ea)	110-Small Fab - 1	5144529
RBEL135M-2905-101-07	Geared Pulley	1 pcs (1 ea)	110-Small Fab - 1	5147705
RBEL135M-2905-101-09	Drive Pulley	1 pcs (1 ea)	110-Small Fab - 1	5142255
RBEL135M-2905-101-11	Clamp Top	1 pcs (1 ea)	110-Small Fab - 1	5142094
RBEL135M-2905-101-13	Motor Clamp	1 pcs (1 ea)	110-Small Fab - 1	5142123
RBEL135M-2905-101-14	Collar	1 pcs (1 ea)	110-Small Fab - 1	5142288
RBEL135M-2905-101-15	Clamp	1 pcs (1 ea)	110-Small Fab - 1	5142121
RBEL135M-2905-101-17	Thumb Screw	1 pcs (1 ea)	110-Small Fab - 1	5141050
RBEL135M-2905-101-19	Slide Guide	2 pcs (2 ea)	110-Small Fab - 1	5142164
RBEL135M-2905-101-21	Slide	2 pcs (2 ea)	110-Small Fab - 1	5142115
RBEL135M-2905-101-23	Pin	1 pcs (1 ea)	110-Small Fab - 1	5142629
RBEL135M-2905-101-39	Poly-V Groove Belt	1 Ea (1 ea)	110-Small Fab - 1	5124849
RBEL135M-2905-101-45	Arrow Emblem	1 pcs (1 ea)	110-Small Fab - 1	5146220

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5972K289	2	3	0
	5N16DD1	2	6	0
	6117-33	1	2	0
	90967A210	1	7	0
	91166A250	13	50	0
	91166A270	1	162	0
	91280A322	10	70	0
	91280A534	1	97	0
	91292A441	3	41	0
	91420A218	2	94	0
	91420A220	2	93	0
	91420A430	2	94	0
	91585A010	2	94	0
	NAS1149F1063P	1	189	0
	RBEL135M-2905-101-01	1	3	0
	RBEL135M-2905-101-03	1	3	0
	RBEL135M-2905-101-05	1	2	0
	RBEL135M-2905-101-07	1	2	0
	RBEL135M-2905-101-09	1	3	0
	RBEL135M-2905-101-11	1	2	0
	RBEL135M-2905-101-13	1	3	0
	RBEL135M-2905-101-14	1	3	0
	RBEL135M-2905-101-15	1	2	0
	RBEL135M-2905-101-17	1	2	0
	RBEL135M-2905-101-19	2	4	0
	RBEL135M-2905-101-21	2	4	0
	RBEL135M-2905-101-23	1	10	0
	RBEL135M-2905-101-39	1	2	0
	RBEL135M-2905-101-45	1	3	0

Part Specifications
Specifications could not be found.

Plex 2/5/19 10:11 AM dart.lacelle.linda